

Rev.A 91662 RRH 36/00
Rev.B 92226 ECA 02/23
Rev.C 92810 RRH 14.03.2005

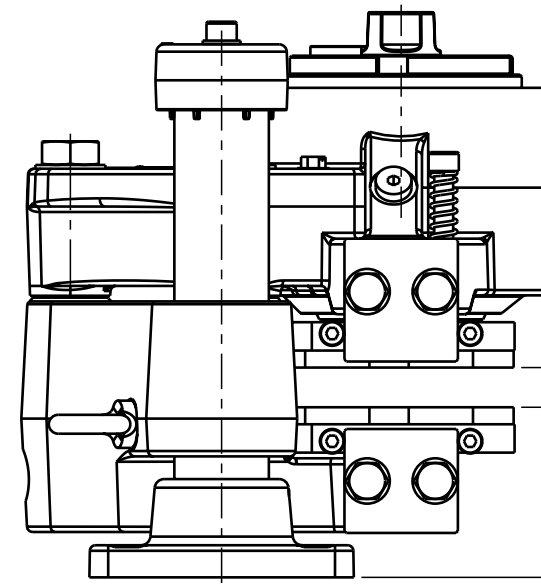
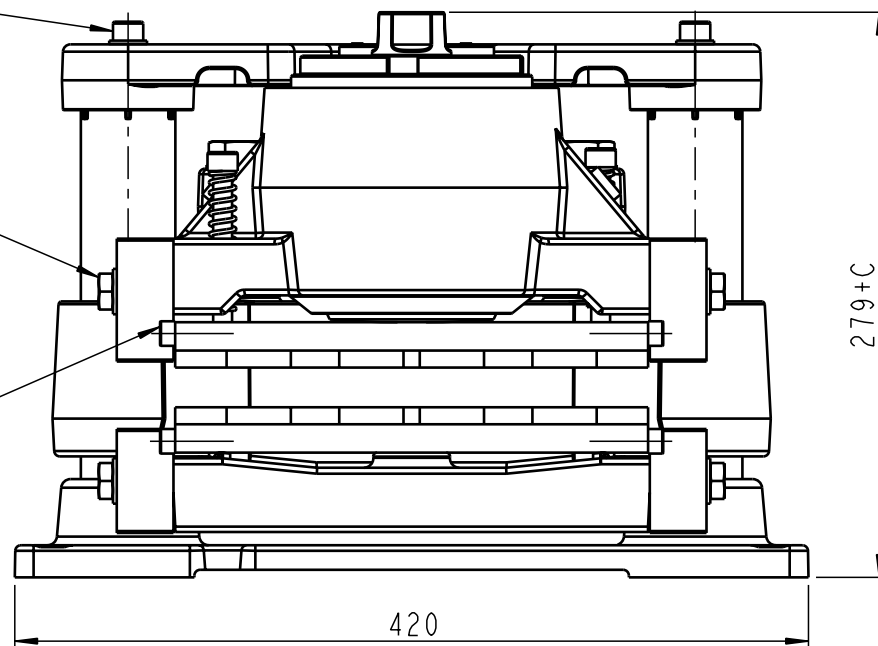
Denmark: Jernbanevej 9, 5882 Vejstrup, Denmark
Germany: Kirchenstrasse 42, D-32257 Bünde, Germany

This drawing / document remains the property of Svendborg Brakes A/S and must not be copied without our prior written permission, and the contents thereof must not be disclosed to any third party, nor be used for any unauthorized purpose. Legal action will be taken in the event of contravention.

Bolts M10 Grade 8.8
Mv=44±6 Nm
Dry

Bolts M12 Grade 10.9
Mv=91±8 Nm
with MoS 2

Bolts M8 Grade 8.8
Mv=23±2Nm
Dry

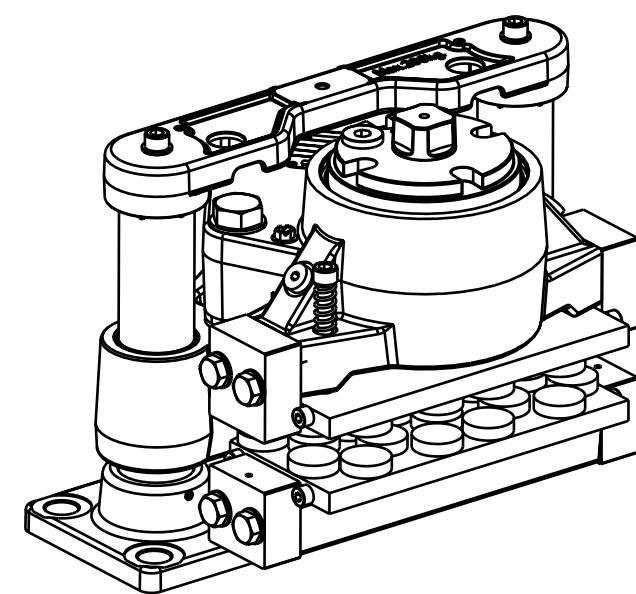
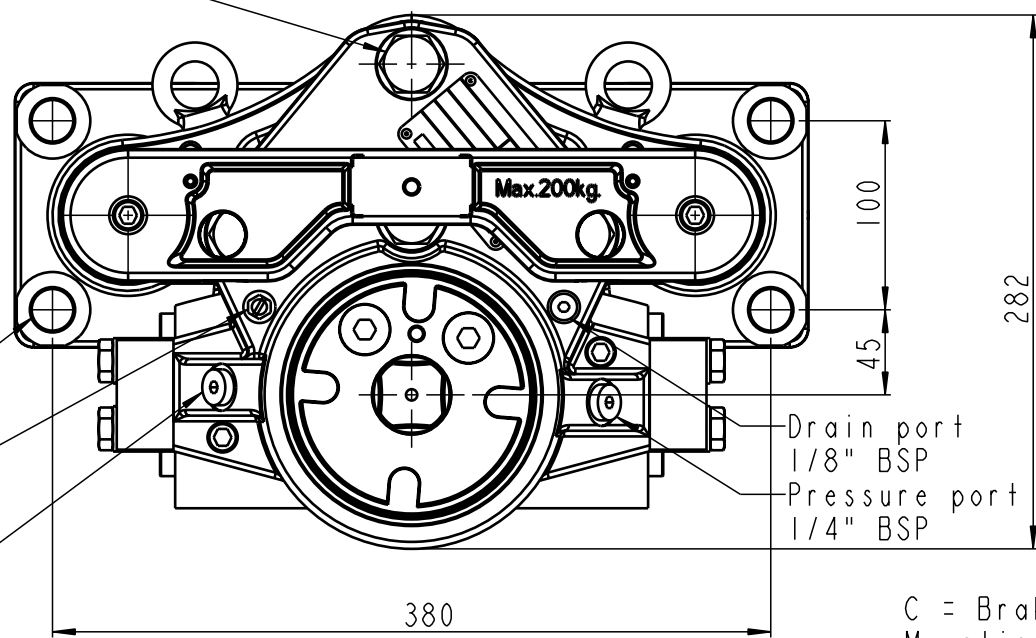


Bolts for brakes smaller than BSF1 350:
M20 Grade 8.8
Mv=305±20 Nm
with MoS2
Bolts for brakes BSF1 350 and larger:
M20 Grade 10.9
Mv=430±20 Nm
with MoS2

Bolts M20 Grade 8.8 (4x)
Mv=305 ± 20Nm
With MoS2
(Not included in brake)

Drain port
1/8" BSP

Pressure port
1/4" BSP



C = Brake disc thickness
Mounting drawing, see drawing: 490 2334
Weight: Approx. 81 kg incl. brake pads

Tolerances for corner radii, angles, chamfers and threads according to: DS/EN 22768 - m		✓ Indicates Ra in µm	All dimensions in mm	Accep. for prod. by
Drawn by RRH		Description BSF1 300-MSxxS-200		Drw+Design checked by
Date: 09-Sep-00		Drawing No. 490-2052		Revision C
SVENDBORG BRAKES				Scale 1:4 (A3)
				Sheet 1 of 1 sheets